

## Weyco Group, Inc. -- case label specification

These are the specifications for Weyco's case (outer carton) label, last revised in April, 2000. **The label stock must be 2 ½" by 4 ½" and bright white.**



The upper barcode is a Code 39 ("3 of 9") and must be between 3.4 and 3.9 inches wide. The narrow element width must be between .012 and .015 inches. It is 14 characters long, and its format is as follows:

<u>position</u>	<u>length</u>	<u>field</u>
1	6	Purchase Order Number
7	6	Serial Number
13	2	Number of pairs in case (right-justified, zero-filled)

**Please note that the upper barcode is serialized.** Each case label per purchase order must have a unique serial number, starting from "000001" and incrementing up to the number of labels printed. If you are printing for multiple POs, each should begin at "000001". The upper barcode is printed as a continuous stream of characters, but the human-readable beneath it should include spaces between purchase order, serial number, and pairs.

The descriptive text in the center of the label must contain the color description, the date printed, and the number of pairs in the case.

The lower barcode is a Code 128 (subset B). It is 17 characters long and its format is as follows:

<u>position</u>	<u>length</u>	<u>field</u>
1	8	style (left-justified, padded with blanks)
9	3	color (left-justified, padded with blanks)
12	3	width (left-justified, padded with blanks)
15	3	size or prepack code

**It is extremely important that each field be the full length indicated above and padded with blanks (i.e. "00012 01 " rather than "00012-01"). The label will not scan otherwise.** The human-readable beneath it should be in the same format (no added spaces). The size should be in standard format (i.e. "10-" rather than "10 ½") and centered. For example, size 9 would be printed as blank, nine, blank; size 9- as blank, nine, dash, size 10 as one, zero, blank, and size 10- as one, zero, dash. *If a prepack code is used in place of a size, it should be left-justified.*

Arial font is preferred, but any proportional, sans-serif font that depicts the Roman Alphabet (capital letters) and Arabic Numerals with consistent heights and without descenders will do. If Arial font is unavailable, then try Latha, Microsoft Sans Serif, Guatami, Mangal, Tahoma, Raavi, Shruti, or Tunga.

**If there are any questions, please contact Tony Racinowski at 414.908.1804 or send an email to [wms@weycogroup.com](mailto:wms@weycogroup.com).**